

Model: TA55



Unit Ratings

60Hz

Standby: kW/kva 55 Prime: kW/kva 49.5

Alternator Ratings at 1.0 Power Factor

Features

- Single source responsibility for the generator set and accessories.
- Prototype and production tested to insure one step load acceptance per NFPA 110.
- Two year limited warranty on generator sets and accessories.
- Unit conforms to CSA, NEMA, EGSA, ANSI and other standards.
- Heavy duty 4 cycle industrial engine for reliability and fuel efficiency.
- Brushless rotating field generator with class H insulation.
- Heavy duty steel base with integral vibration isolators.
- Analog Control system with an ECU-9988 providing metering and monitoring.
- EPA Tier 3 Certified Engine.

Perkins Diesel Engine

Model 1104D-44TG1

Basic technical data

Number of cylinders

Cylinder arrangement Vertical in-line Cycle Four stroke Induction system Turbocharged Compression ratio 18.2:1

4.13 in. (105 mm) Bore Stroke 5.0 in. (127 mm) Cubic capacity 268.5 cu in. (4.4 L)

Direction of rotation Anti-clockwise when viewed from flywheel

Firing order

Cooling system

Cooling pack

Overall face area of matrix 427.5 in² (275,834 mm²) Width of matrix 21.7 in. (550 mm) Height of matrix 30.0 in. (762 mm)

Radiator

427 in² (275,834 mm²) Face area

Number of rows and material 2, Aluminum

12.7, Aluminum fins per inch Matrix density and material

Width of matrix 20.7 in. (526 mm) Height of matrix 20.6 in. (524 mm) Pressure cap setting 14.5 psi (100 kPa)

Charge cooler

Face area Number of rows and material

Matrix density and material

Width of matrix Height of matrix

Fan

diameter 16.8 in. (457.2 mm)

Drive ratio 1.25:1 Number of blades Material Composite Pusher Type

Coolant

Total system capacity

With radiator 4.4 gal (16.5 L) Without radiator 1.8 gal (7.0 L) Coolant pump drive Gear

Coolant pump drive ratio

Maximum top tank temperature

Temperature rise across engine

(rating dependent) 43.9-44.6° F (6.6-7.0 °C) Thermostat operation range 185-203° F (85-95 °C)

Recommended coolant: 50% ethylene glycol with a corrosion Inhibitor (BS 658: 1992 or MOD AL39) and 50% clean fresh water.

233° F (112° C)

		Prime	Standby
Designation	Units	60 Hz	
Gross engine power	hp (kWb)	78 (58.0)	86 (64.0)
Electropak net engine power	hp (kWm)	86 (57.0)	84 (63.0)
Brake mean effective pressure	psi (kPa)	128 (879)	141 (971)
Engine coolant flow (against 5 psi (35 kPa) restriction)	gal/min (L/min)	40 (151)	40 (151)
Combustion air flow (at rated speed)	cfm (m³/min)	184 (5.2)	187 (5.3)
Exhaust gas flow (max.)	cfm (m³/min)	452 (12.8)	484 (13.7)
Exhaust gas mass flow (max.)	lb/min. (Kg/ min)	13.9 (6.3)	14.3 (6.5)
Exhaust gas temperature in manifold Max.	°F (°C)	990 (532)	1060 (571)
Boost pressure ratio	-	2.2	2.3
Overall thermal efficiency (net)	%	35	33

Exhaust system

Maximum back pressure 2.1 psi (15 kPa) Exhaust outlet size 2.5 in. (64 mm)

Fuel system

Type of injection Direct Common rail Fuel injection pump Fuel atomizer Unit injector / multi-hole

0.58 gal/min

Fuel lift pump Max flow through customer filter

(2.2 L/min) 5.8 psi (40 kPa) Max fuel supply restriction at lift pump Max fuel return restriction at low idle 7.2 psi 50 kPa) Max fuel return flow 28.2 cfm (0.8 m³min) 17 kPa (1.7 m) Maximum suction head 10 kPa)1.0 m) Maximum static pressure head Governor type Control by ECM Speed control to ISO 8528, G3

Fuel Consumption gal/hr (L/hr.)

Power Rating					
Speed	Standby	Prime	75%	50%	
60Hz	4.94 (18.7)	4.39 (16.6)	3.38 (12.8)	2.38 (9.0)	

Lubrication system

Lubricating oil capacity total system 2.2 gal (8.4 L) Maximum sump capacity 1.8 gal (6.9 L) Minimum sump capacity 1.5 gal (5.6 L)

Maximum engine operating angles

Front up, front down, right side or left side

Lubricating oil pressure

65 psi (450 kPa) Relief valve opens 40-49 psi (280-340 kPa) At maximum no-load speed 257° F (125° C)

Oil temperature (continuous operation) Oil temperature (maximum intermittent

operation) 275° F (135 ° C)

Oil consumption at full load as a % of

fuel consumption 0.15%

Electrical system

12 volt negative earth Type Alternator type Denso A115i

Alternator voltage 12V Alternator output 65-175A Starter motor type Iskra Starter motor voltage 12V 4.3 hp (3.2 kW)

Starter motor power Number of teeth on flywheel 126

Number of teeth on starter pinion 10

Minimum cranking speed 100 rev/min

Induction system

Maximum air intake restriction

Clean filter .73 psi (5 kPa) dirty filter 1.2 psi (8 kPa) Air filter type paper element

Duct allowance with 50% glycol				
	°F (°C)	psi (kPa)	cfm (m³/min)	
	115 (46)	29 (200)	2,119 (60)	





Analog Top Mount Controller

This Generator control panel has analog instruments to monitor AC voltage, AC frequency, percent of load and, run time/hour meter. Safety shutdowns provide red LED indication for overspeed, overcrank, low oil pressure, and high coolant temperature. Provide green LED indication of engine running. Control switch is provided for local and remote starting with 3 position run/off/remote switch.

There is also an engine mounted emergency by-pass key switch with mechanical oil pressure and coolant temperature gauge.

AC Alternator Specifications

Taylor Power Systems uses Full Output Rated 4 Lead design Single Phase Generators, which provide superior motor starting, and generator efficiency.

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as B55000, VDE 0530, NEMA MG1-32, 1EC34, CSA C22.2-100, A51359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

(Optional) MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A frilly connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

SHAFT

The generator rotor is dynamically balanced to better than B56861:Part 1 Grade 2.5 for minimum vibration in operation.

INSULATION/IMPREGNATION

The insulation system is class H.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

Standard Features and Optional Accessories

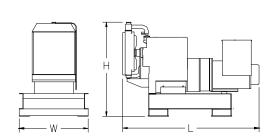
Standard Features

- · Heavy duty steel base
- Vibration isolators
- Battery
- Battery rack
- Battery cables
- Battery Charger
- Spark arresting muffler
- Flexible fuel lines
- PMG Exciter
- Water jacket heater
- Owners manual

WEIGHTS AND DIMENSIONS

OVERALL SIZE, L x W x H, in.: 73 in. x 33 in. x 44 in. WEIGHT (WET): 1.875 lbs.

Note: Dim and weights reflect standard open unit with no options



Note: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

Optional Accessories

- □ Exhaust Silencer
- □ Sub-Base Fuel Tank
- □ Above ground fuel tank
- □ Oil pan heater
- Battery heater
- Generator strip heater
- □ Line circuit breaker
- □ Automatic transfer switch
- Elevated base

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